

Date: Wednesday, 04/06/2008 9:55:58 AM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	RUBBER LATCH
Job Number :	39689		
Estimate Number :	10932		
P.O. Number :		Part Number :	D22049
This Issue :	04/06/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2204 REV B
First Issue :	/ /	Project Number :	N/A
Previous Run :	29058	Drawing Revision :	B
	Type :	Material :	
	PURCHASED PARTS	Due Date :	15/06/2008
Written By :		Qty:	50
Checked & Approved By :	JLD 08.6.09	Um:	Each
Comment :	Est. E02.06.11 Added finish RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O 6492

Make per Dwg D2204

Possible supplier: Accurate Rubber P/N: 286750017

Material release note required

C208106104

(50)

2.0	286750017	RUBBER LATCH
-----	-----------	--------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
 Rubber Latches

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

P28/6/17

(50)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

S0810617

(50)

country

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Deburr sharp edges of steel brackets

S3 08/07/08

(50)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Drawing Name: RUBBER LATCH

Part Number: D22049

(continued)

Description :

POWDER COATING



m1079 25



Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

9230

OVEN TEMPERATURE:

FINISH TIME:

9:30
320
10:00 R / 92V - 08107109

30x

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION

[REDACTED]

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

2/8/10 (\$0)

PACKAGING 1

PACKAGING RESOURCE #1



Identify and Stock

Location: _____

Page 50

QC21

FINAL INSPECTION/W/O RELEASE

...the ...

08/07/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-10

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

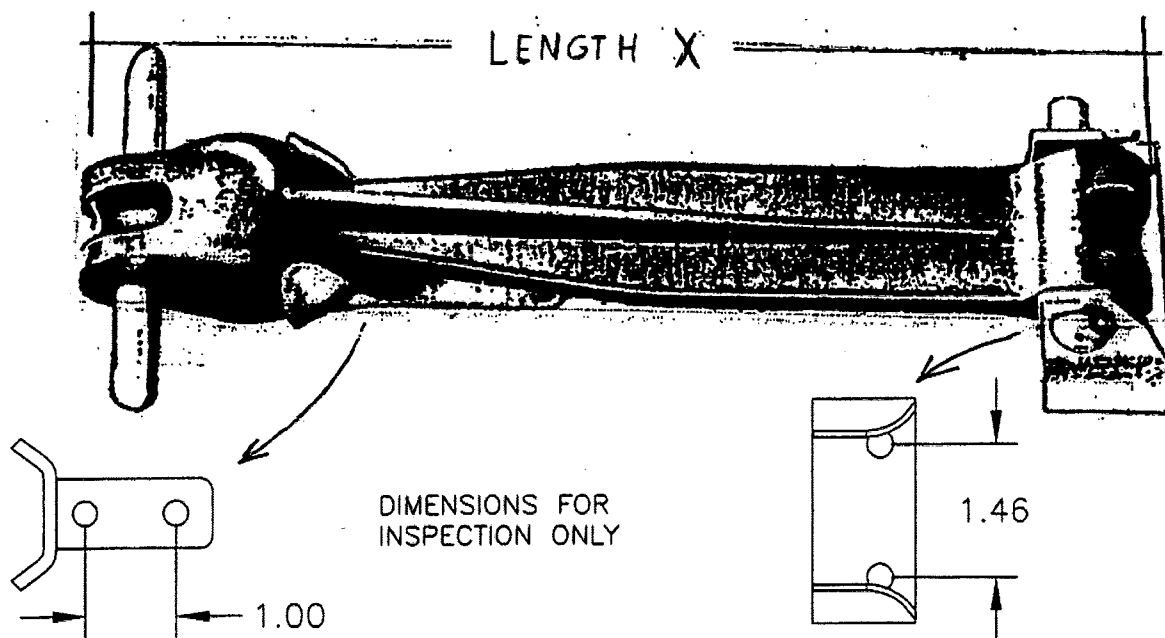


DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>OK</i>	DRAWING NO. D2204	REV. B SHEET 1 OF 1
DATE 98.12.15		TITLE LATCH, RUBBER	SCALE NTS
A	93.11.15	NEW ISSUE	
B	98.12.15	UPDATED PICTURE, ADD VENDOR P/N	

RELEASED
48.12.16 *KE*

UNDER REVIEW
OK # 01.05.17

SPECIFICATION CONTROL DRAWING



D2204-X RUBBER LATCH WITH BRACKETS

LENGTH

EG: 9" LONG: D2204-9
5" LONG: D2204-5

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *39689*

POSSIBLE SUPPLIERS:

ACCURATE RUBBER,

P/N 286750017 FOR 9" LATCH ASSEMBLY

P/N 286750010 FOR 9" RUBBER ONLY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



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Fax: 604-274-1013
Toll Free: 1-888-478-2237

PACKING SLIP

CUSTOMER COPY

PACKING SLIP
00129004
CUSTOMER NO. 10750

PST# OOP

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DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

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DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

DATE		SHIP VIA		TERMS	
06/11/08		PURO#7684382		ACR GROUP INC. NET 30 DAYS	
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON	
PO00006492		06/04/08		00129004 KATHY	
QUANTITY		ITEM NUMBER		DESCRIPTION	
ORDERED	SHIPPED	B.O.		UNIT	UNIT PRICE
8	8	-	451500008	RO	
50	50	-	286750017	EA	
				SUBTOTAL	
				GST	
				10750 337	
FREIGHT: Collect				TOTAL AMOUNT	

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CERTIFICATE OF COMPLIANCE

Date : 06/11/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00006492

ACR W.O. # : 129004

Item # : 286750017

Item Description: 9" Hood Hooks

ACR Compound : LF800A

Date Shipped: 06/11/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)